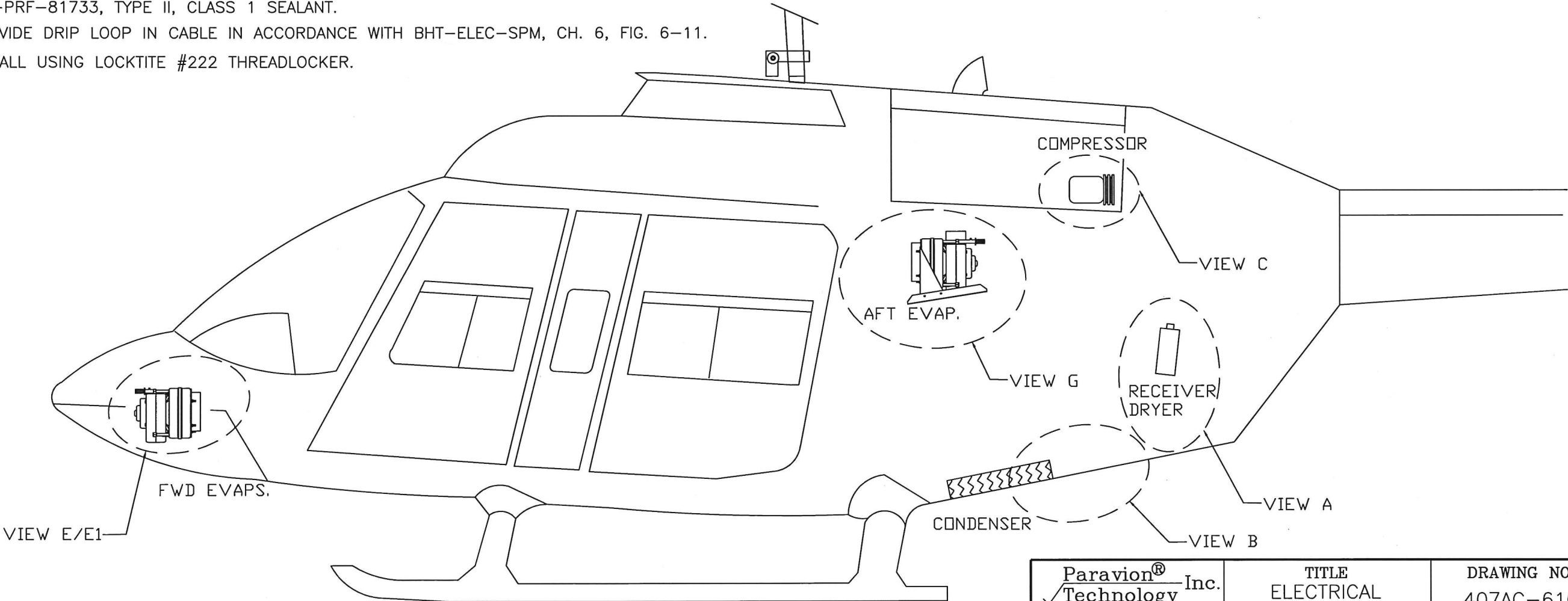


- 1 CRIMP PER AMP INC. DOC. #1S9252 PARA. 3,4 OR MANUFACTURER'S INSTRUCTIONS
- 2 CRIMP TERMINALS PER BHT-ELEC-SPM CHAPTER 5-3 §4-7 THRU 4-9.
- 3 INSTALL M23053/1-101-0 OR EQUIVALENT HEAT SHRINK AS NEEDED
- 4 SECURE USING LACING CORD PER BHT-ELECT-SPM CHAP 6, §6-22 THRU 6-29 AS APPLICABLE
- 5 INSTALL DRYER GND TO EXISTING TOOLING HOLE BEFORE DRYER BOTTLE INSTALL
- 6 FOLLOW SURFACE PREPARATION AND FINISHING PROCEDURES IN BHT-ELEC-SPM CHAPTER 8 FOR ALUMINUM SURFACES. ALL ELECTRICAL BONDING AND GROUNDING TO BE DONE IN ACCORDANCE WITH BHT-ELEC-SPM CHAPTER 8-26, TABLE 2 CLASS S. 1000 MILLIOHMS OR LESS.
- 7 ALL WIRES TO BE BUNDLED WITH EXISTING WIRE BUNDLES.
- 8 INSTALL TERMINAL UNDER RETAINING CLIP.
- 9 ALL WIRES TO BE RESTRAINED IN ACCORDANCE WITH BHT-SLEC-SPM CHAPTER 6 AND AC 43.13 CHAPTER 11.
- 10 INSTALL TERMINALS IN ACCORDANCE WITH BHT-ELEC-SPM CHP 4.
- 11 SEAL ELECTRICAL BOND IN ACCORDANCE WITH CH. 8 OF BHT-ELEC-SPM USING MIL-PRF-81733, TYPE II, CLASS 1 SEALANT.
- 12 PROVIDE DRIP LOOP IN CABLE IN ACCORDANCE WITH BHT-ELEC-SPM, CH. 6, FIG. 6-11.
- 13 INSTALL USING LOCKTITE #222 THREADLOCKER.

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1	A		07/01/99	ADDED ES5024(X) CONNECTORS REMOVED BUTT SPLICES.	PR	LS	PR
1-3	B		01/05/01	EXCHANGED CONDENSER WIRING & MOLEX #'S	MR	LS	MR
1-3	C		04/26/01	UPDATED PLACARD AND FORMAT	GP	LS	GP
1	D		12/10/02	SH.1 ITEM 9 WIRE "AC1C18" WAS "AC1C20"	GP	LS	GP
1	E		10/10/05	ITEM 36 WAS ITEM 14. ITEM 34 WAS ITEM 31. ITEM 4 WAS AC3P16, ITEM 5 WAS AC4P16. ITEMS 16 & 17 TERMINALS (RIGHT FWD EVAPORATOR): 1-RED & 2-ORANGE WERE REVERSED (i.e. 3-1-2 WAS 3-2-1). ITEM 28; QTY (3) WAS QTY (2).	REB	LS	REB
1,3	F		08/02/06	4 (REF), 5 (REF) SH.3 CORRECTED TO REV.E CONFIG, WAS 3 (REF), 2 (REF)	REB	LS	REB
1		1	04/16/09	ADDED 37	REB	LS	REB
1	F	2	02/25/15	ADDED 38 SINCE TERMINALS WERE REMOVED FROM 7 & 8; ADDED NOTE TO CRIMP TERMINALS; ADDED WIRE TO COMPRESSOR TO IMPROVE GROUND. SWAPPED NUMBERS 51 AND 18 ON SHEET 1.	JT	LS	JT
1	G		06/11/19	ADDED ALT. P/N:M22759/41-18 TO ITEM 37.	DT	LS	ZA
1	G	1	07/31/19	ADDED 16, 17, 18, 51 ANNOTATION. ITEM #20 P/N UPDATED, OLD P/N ADDED AS ALT.	DT	LS	ZA
ALL	H		12/12/19	ADDED FWD AND AFT EVAP. LABEL TO SWITCHES IN OVERHEAD PANEL CHANGED ITEM 20 TO ITEM 82 FOR PRESSURE SWITCH. ADDED NOTES 2-13, -2 INSTALLATION, SHTS 5-9 VIEWS A-G3, & P/N'S 40-104. REPLACED WIRING ASSYS P/N'S 7,8,10,12 WITH 7,8,10,12, & 51-62 INDIVIDUAL WIRES. NEW P/N'S FOR ITEM #37, OLD PART ADDED AS ALT.	DT	LS	ZA



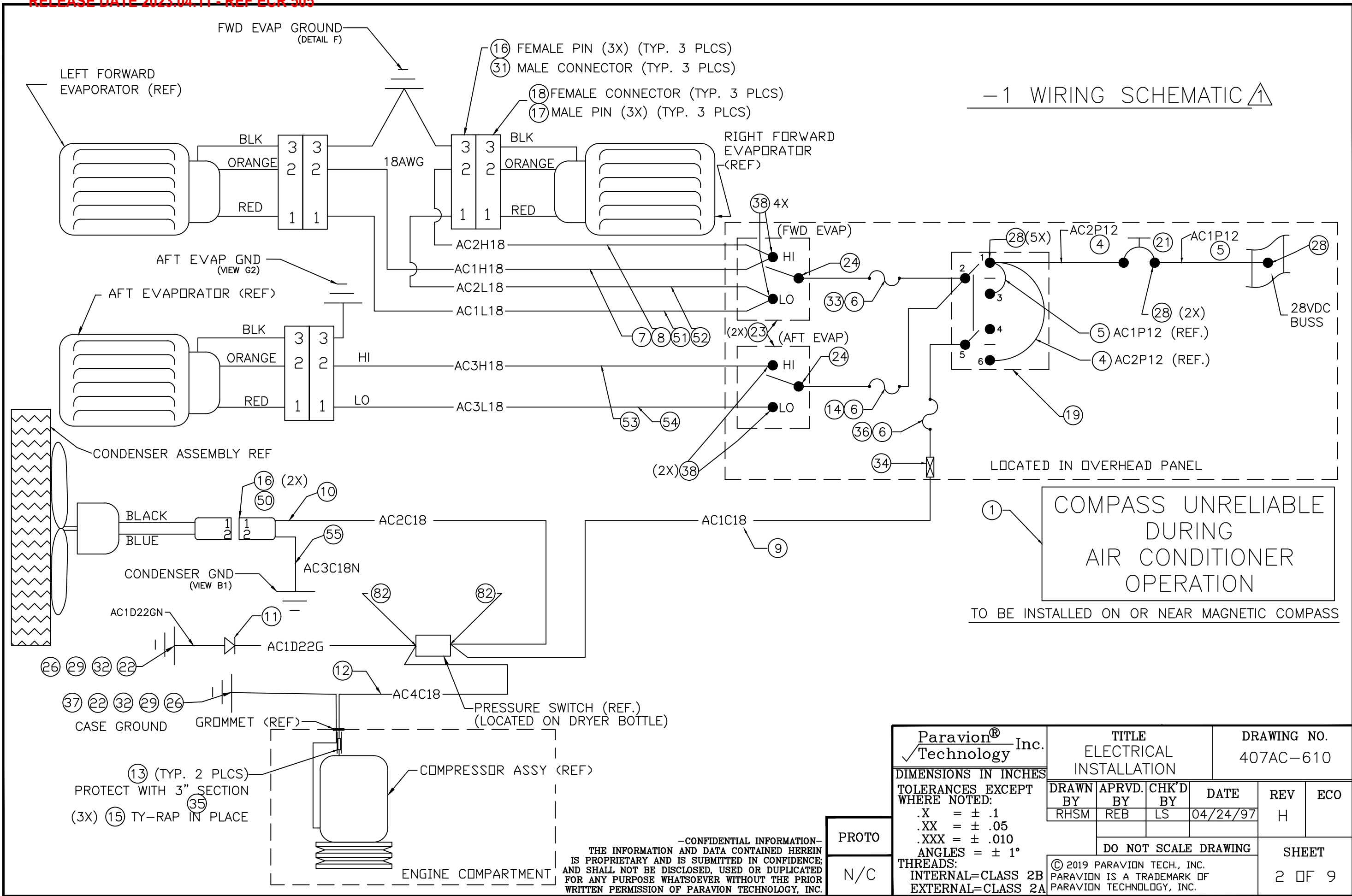
-1/-2 INSTALLATION

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PROTO

N/C

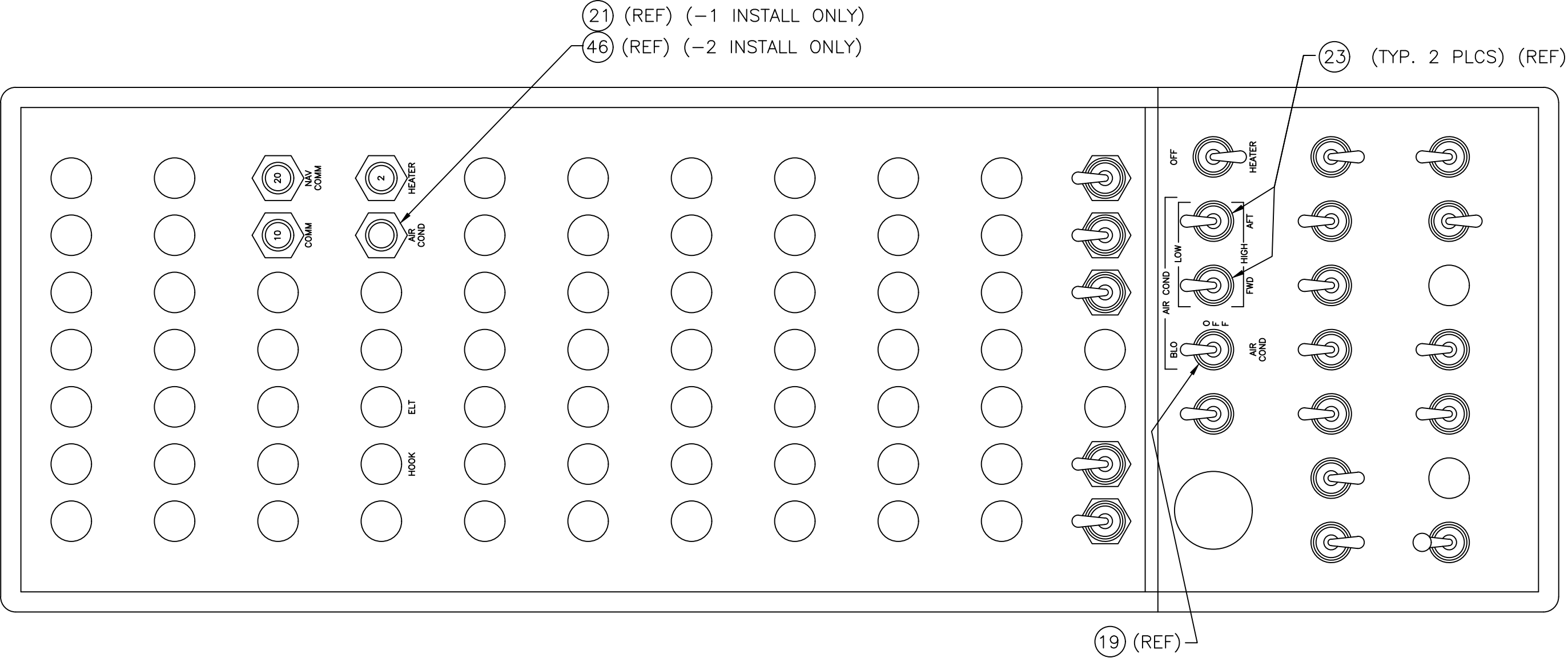
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DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/24/97
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DO NOT SCALE DRAWING		REV H	ECO
THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 1 OF 9	



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DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/24/97
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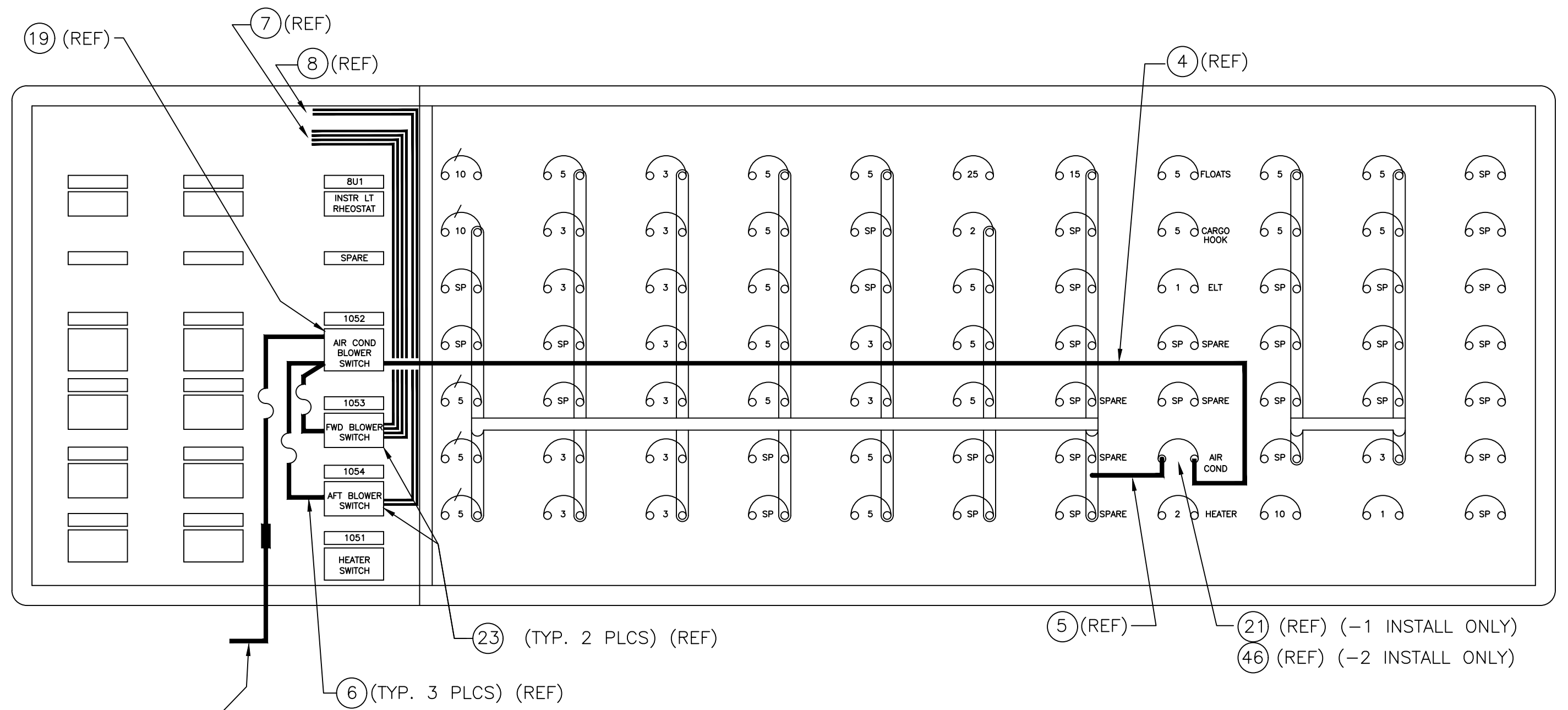


-1/-2 INSTALLATION
OVERHEAD PANEL
VIEW LOOKING UP

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PROTO
N/C

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DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY RHSM ECO	APRVD. BY REB	CHK'D BY LS	DATE 04/24/97	REV H
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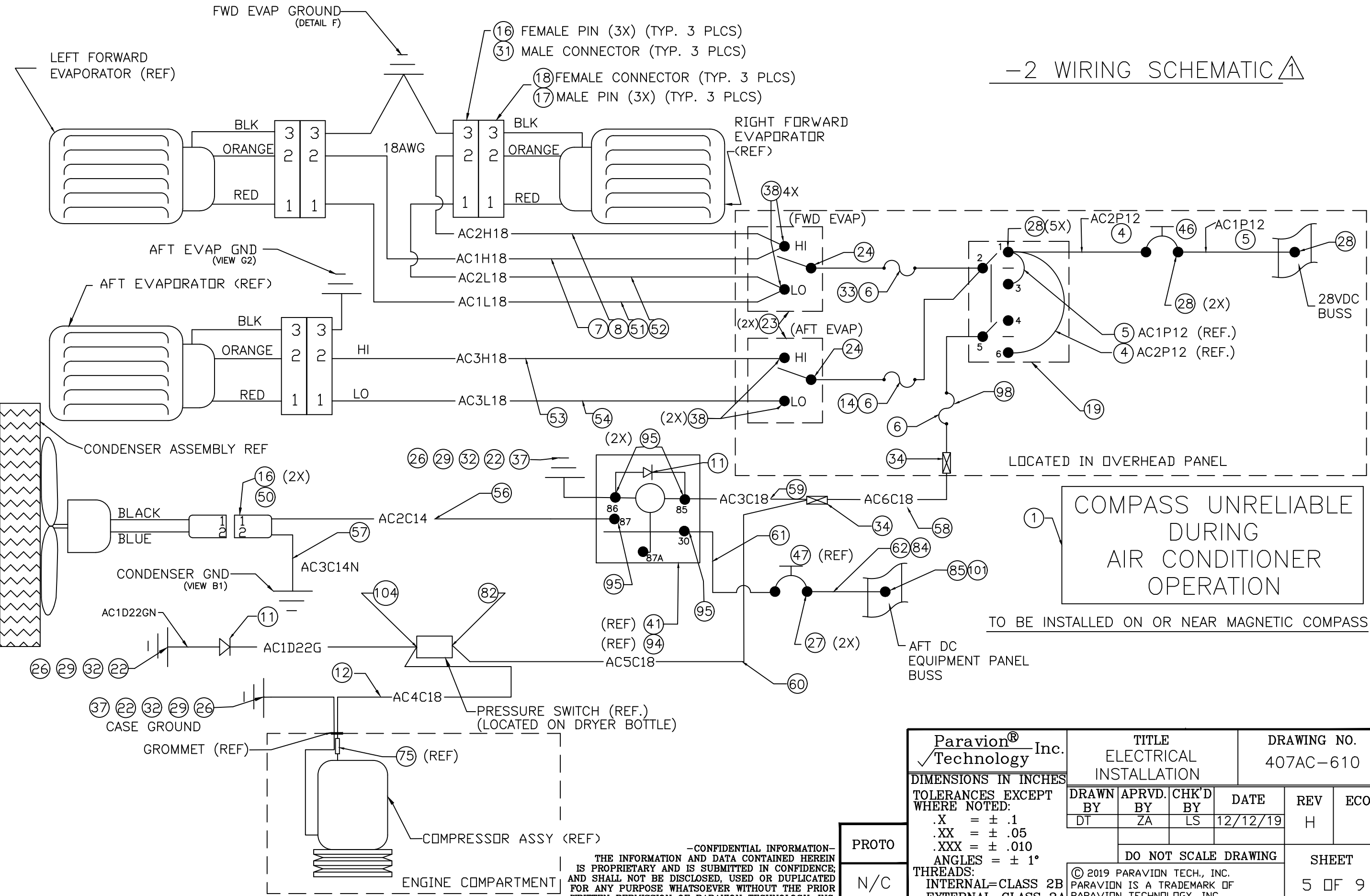
(-1 INSTALL ONLY) 9 (REF)
(-2 INSTALL ONLY) 58 (REF)

-1/-2 INSTALLATION

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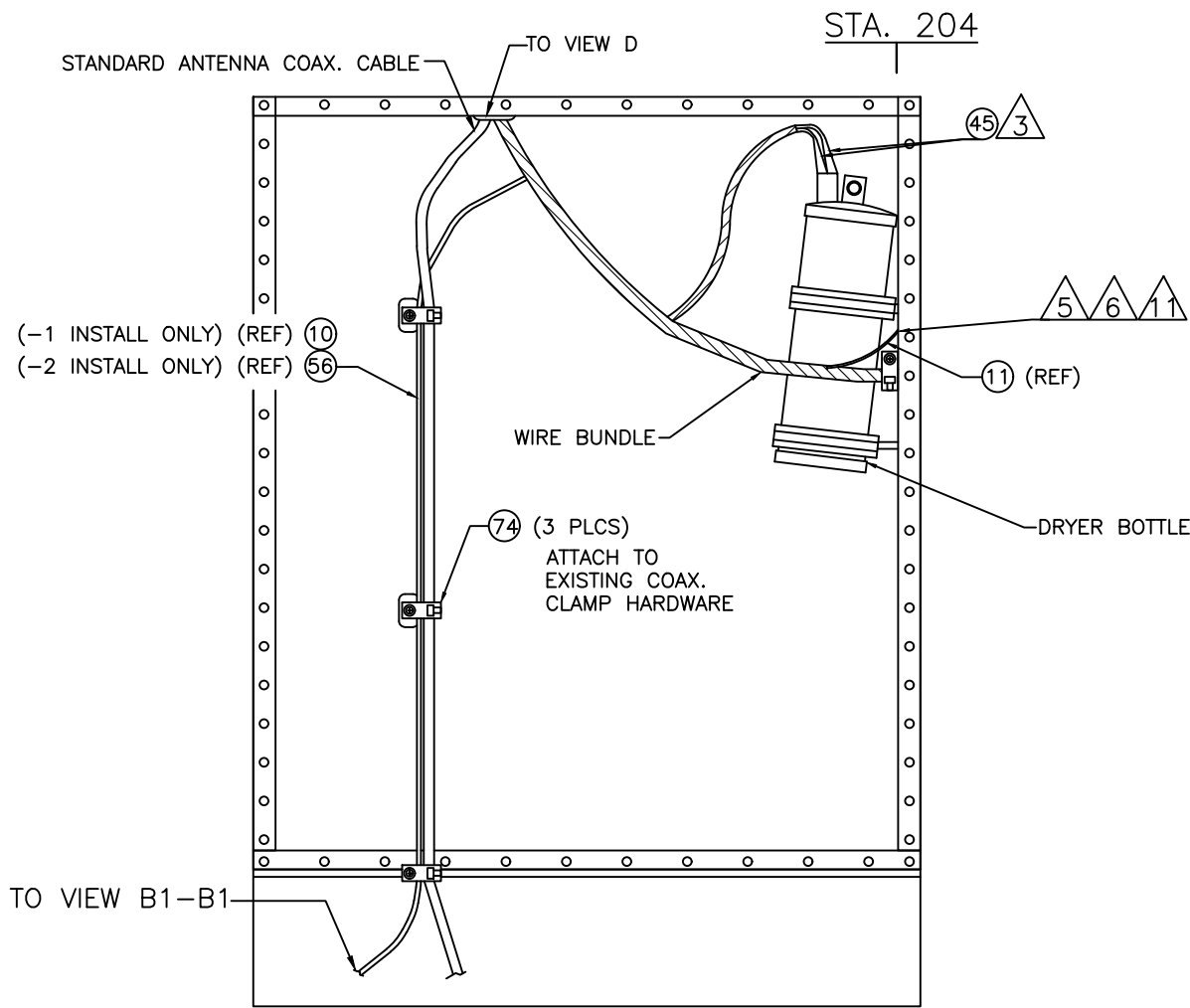
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THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DO NOT SCALE DRAWING				SHEET 4 OF 9
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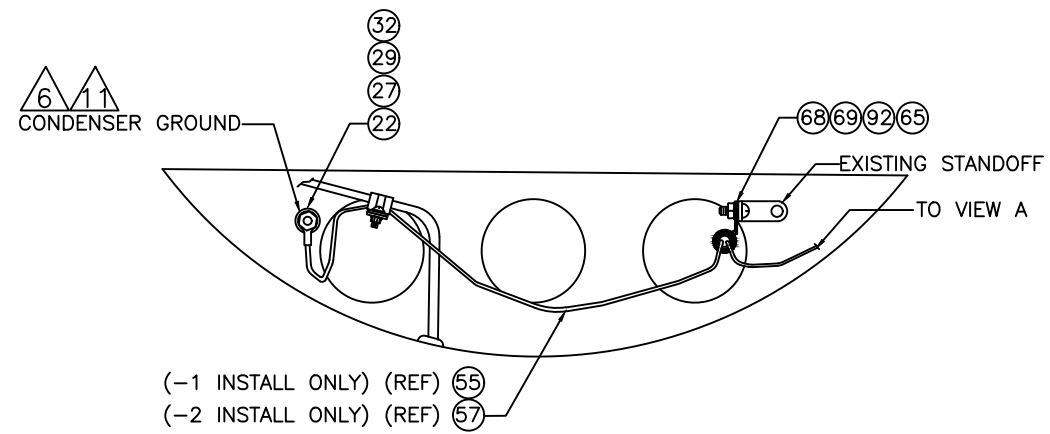
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THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DO NOT SCALE DRAWING				SHEET 5 OF 9
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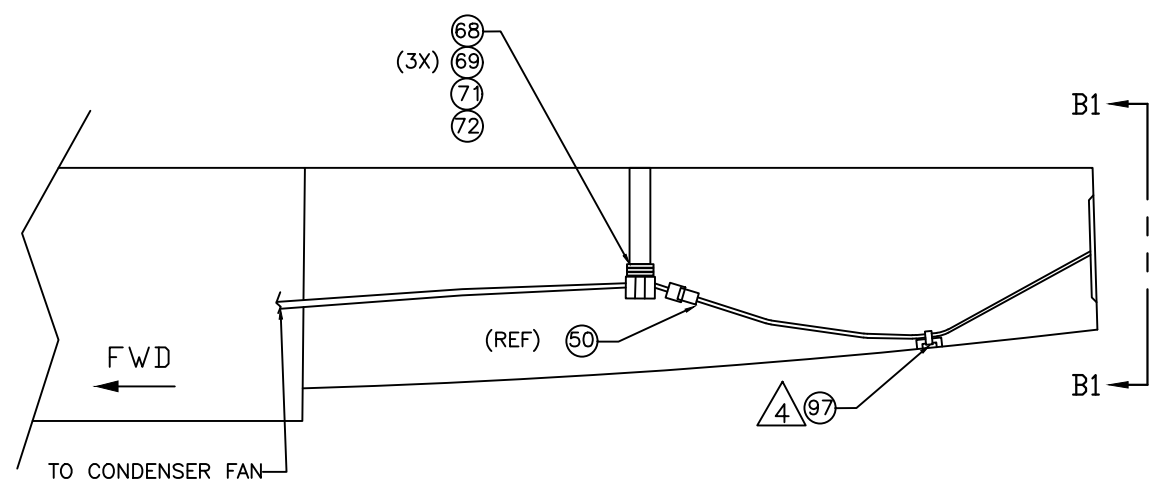
PROTO
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-VIEW A
DRYER BOTTLE WIRE ROUTING



-VIEW B1-B1



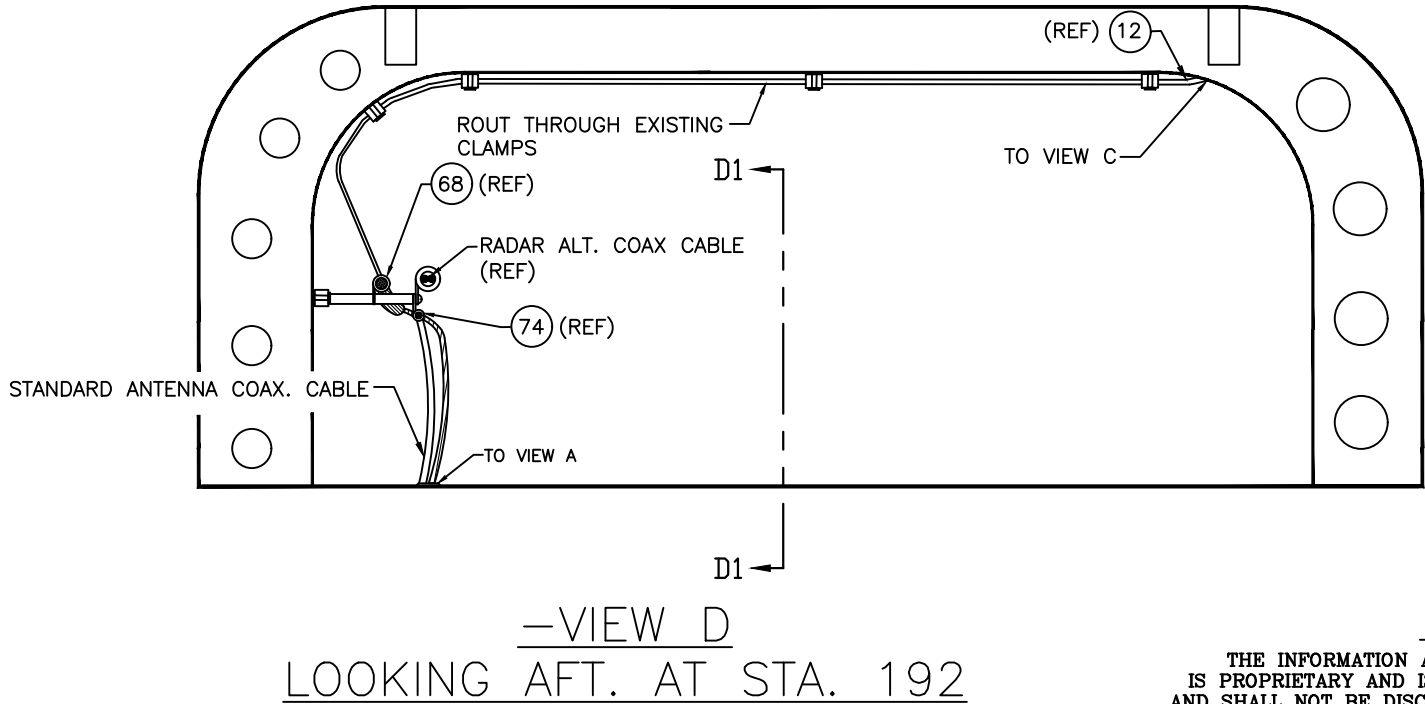
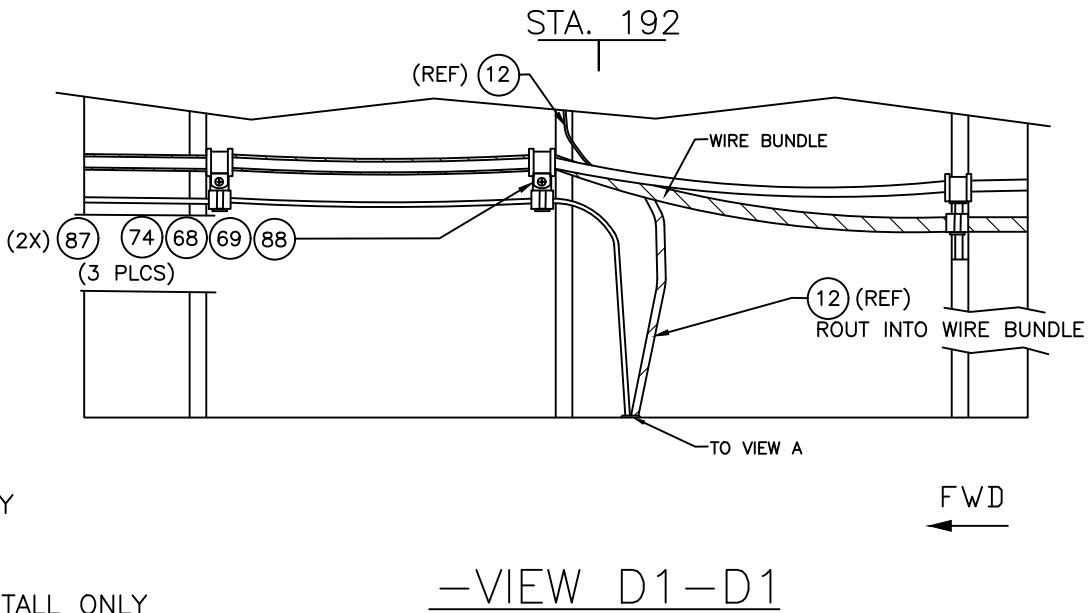
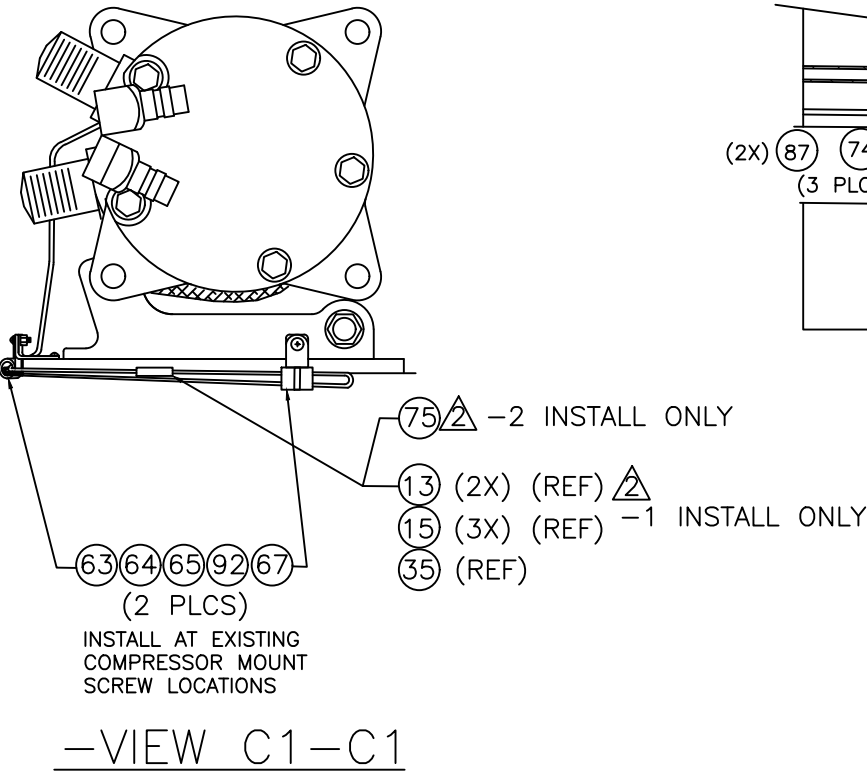
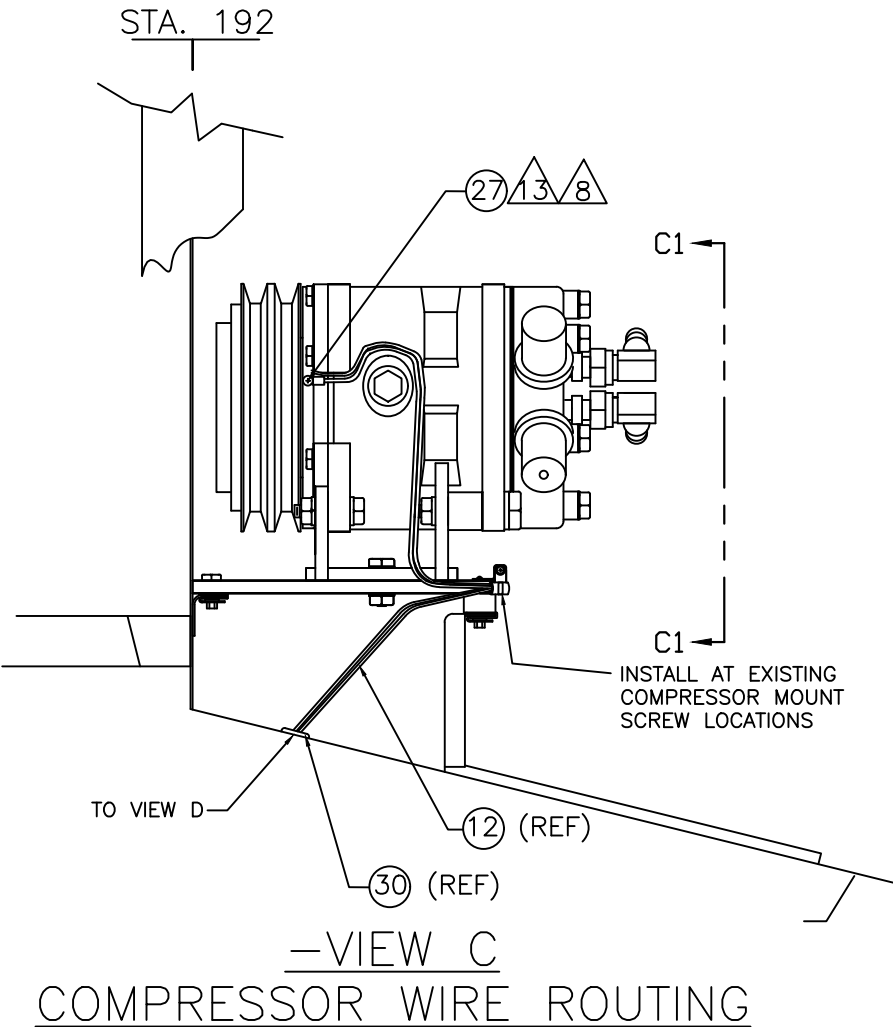
-VIEW B
CONDENSER FAN WIRE ROUTING

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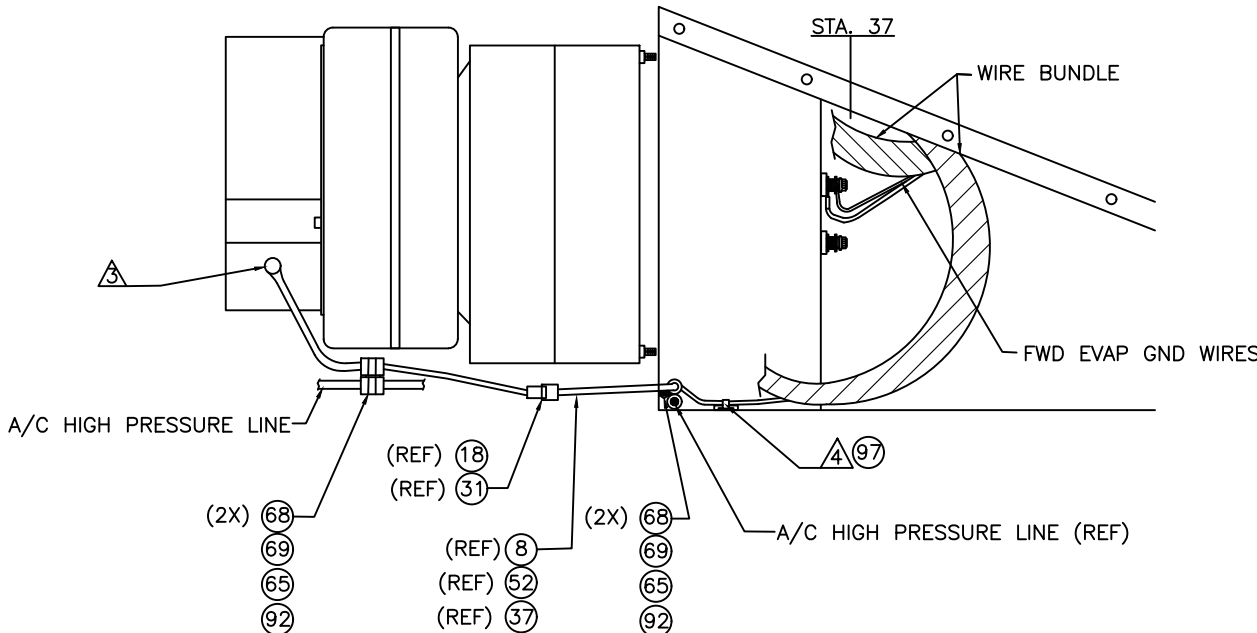
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TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DO NOT SCALE DRAWING		REV H	ECO
THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 6 OF 9	



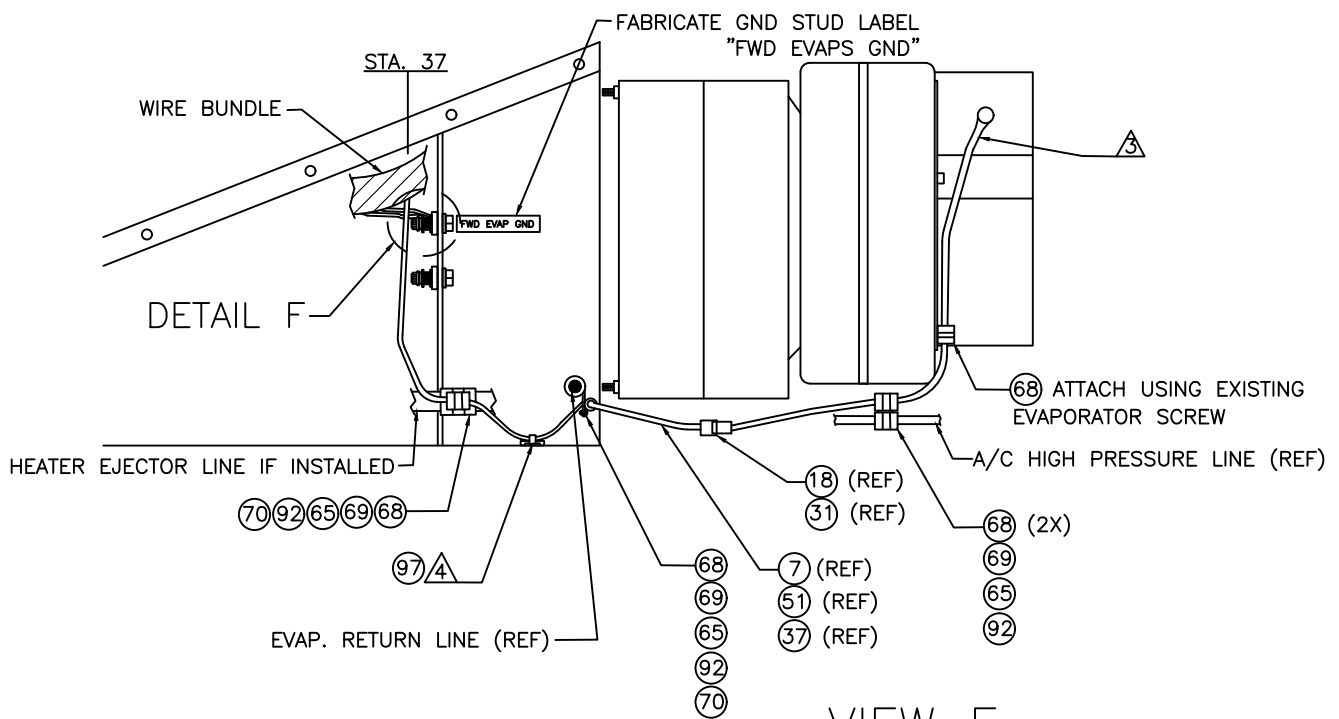
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PROTO
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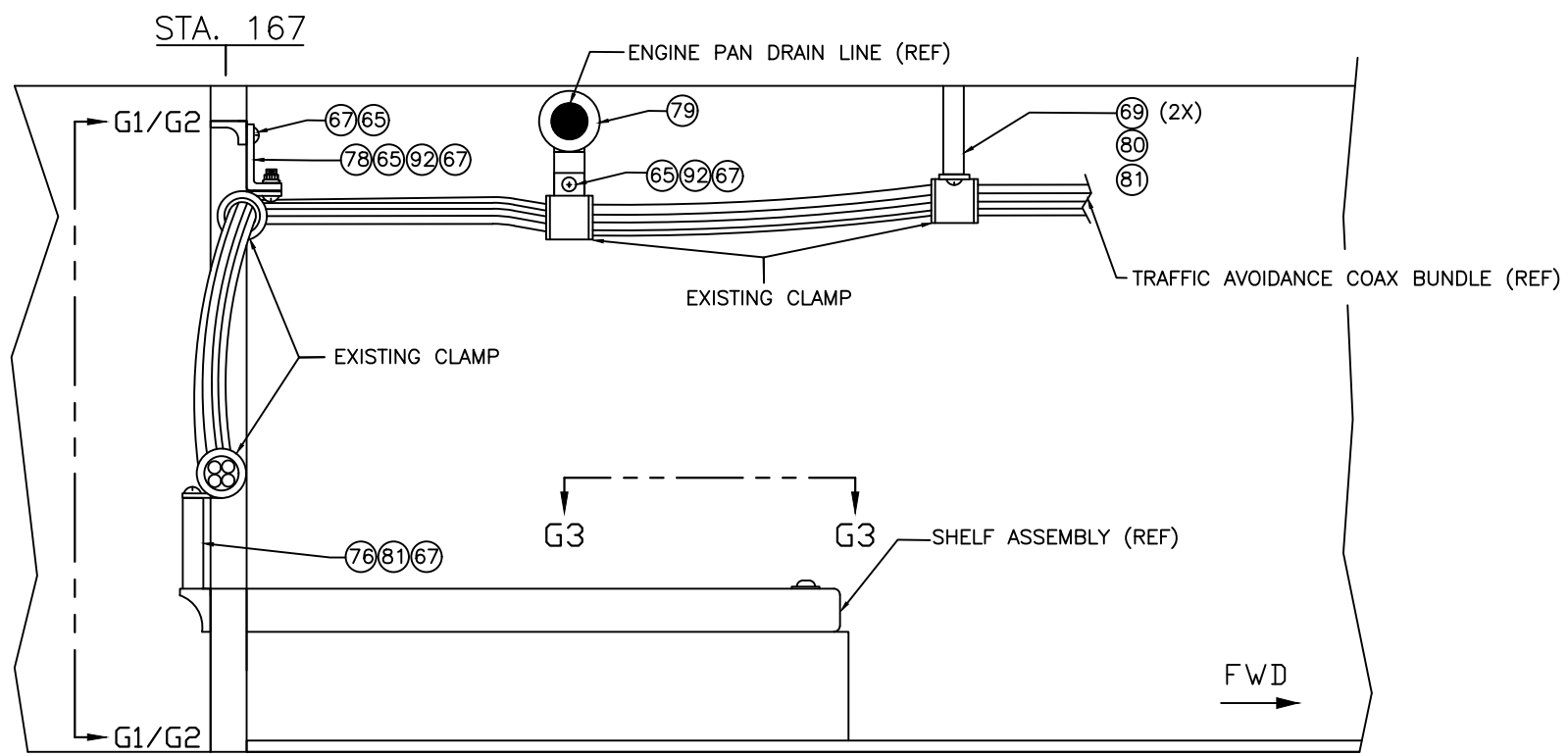
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TOLERANCES EXCEPT WHERE NOTED:		DT	ZA	LS	12/12/19	H
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ANGLES = ± 1°						
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EXTERNAL=CLASS 2A						
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		SHEET 7 OF 9				



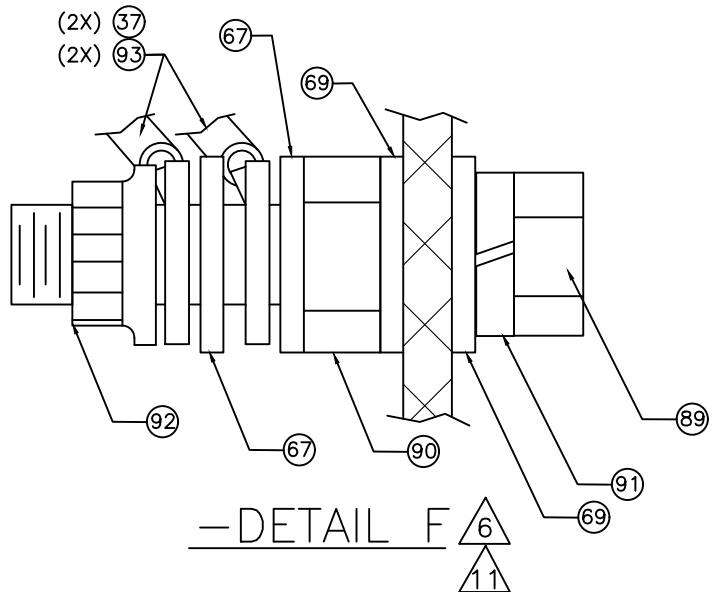
-VIEW E1
FWD EVAP LHS WIRE ROUTING



-VIEW E
FWD EVAP RHS WIRE ROUTING



-VIEW G
EVAPORATOR AND OTHER HARDWARE REMOVED FOR CLARITY

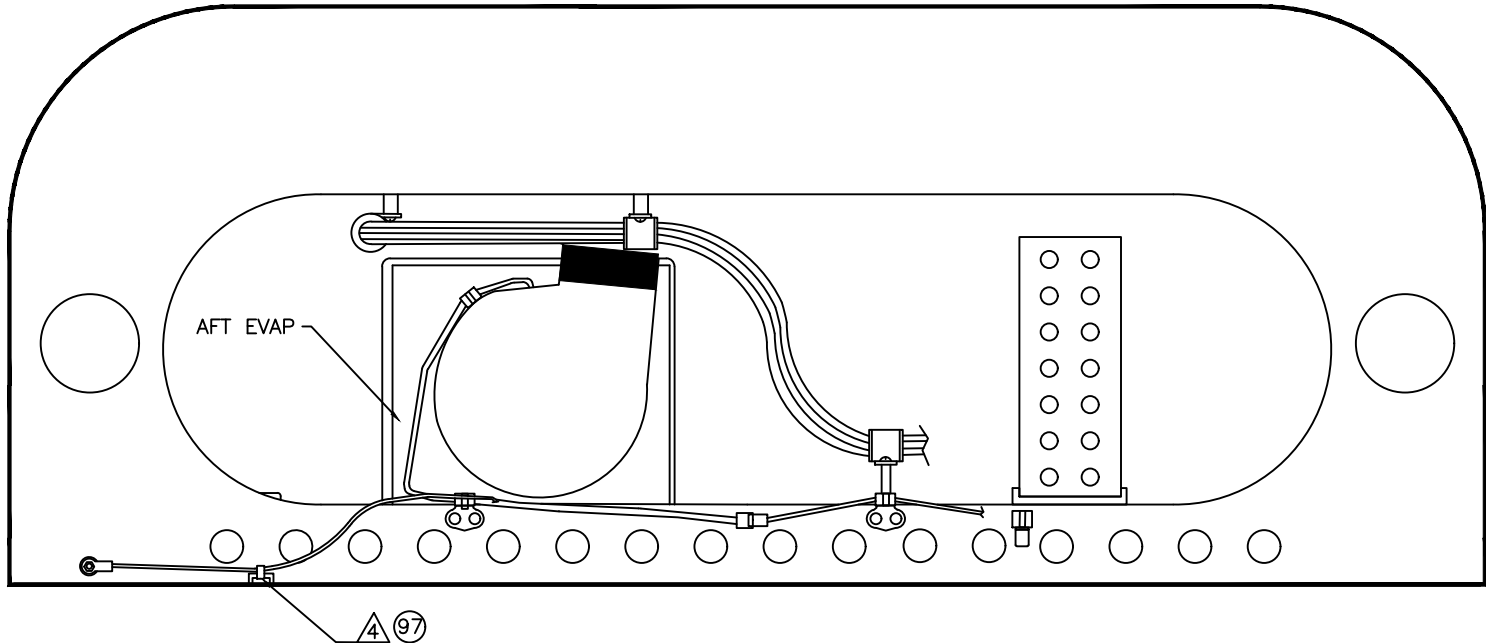


-DETAIL F

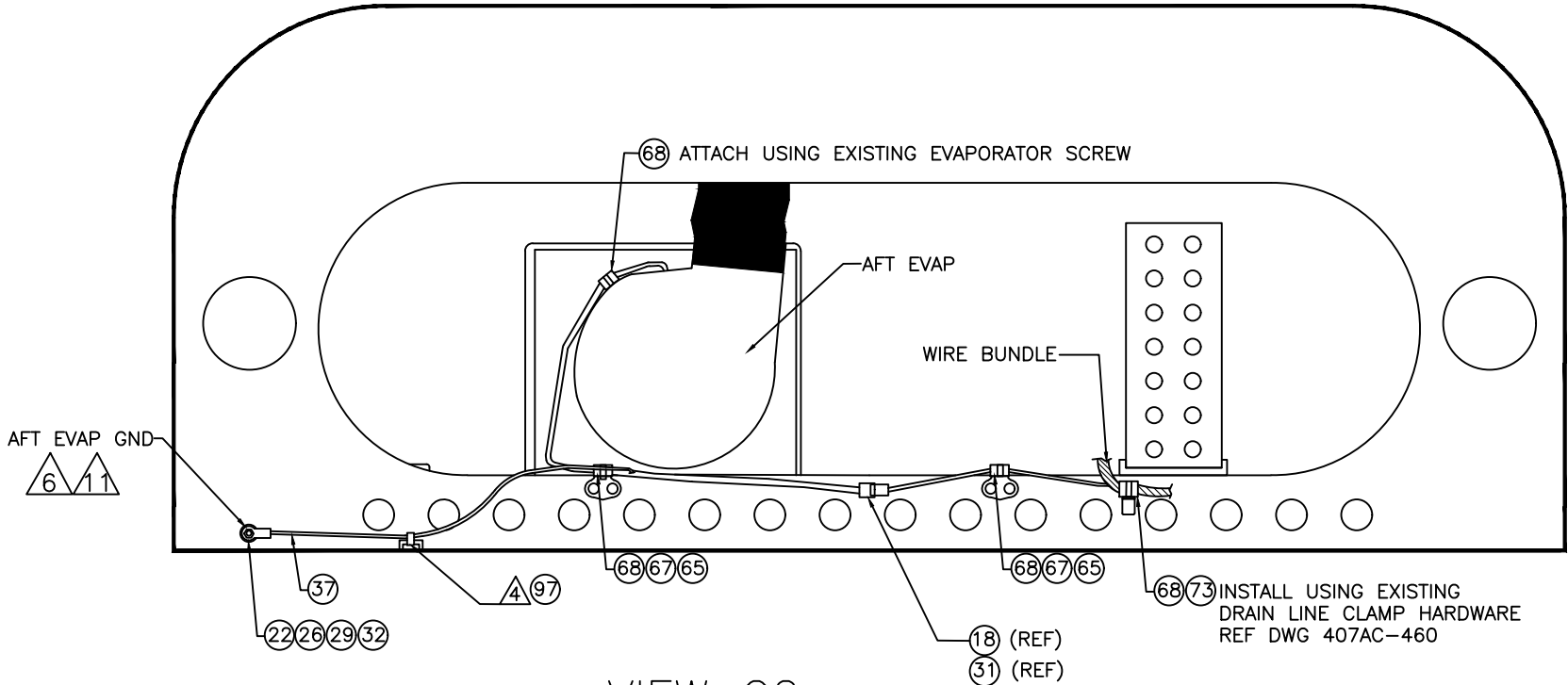
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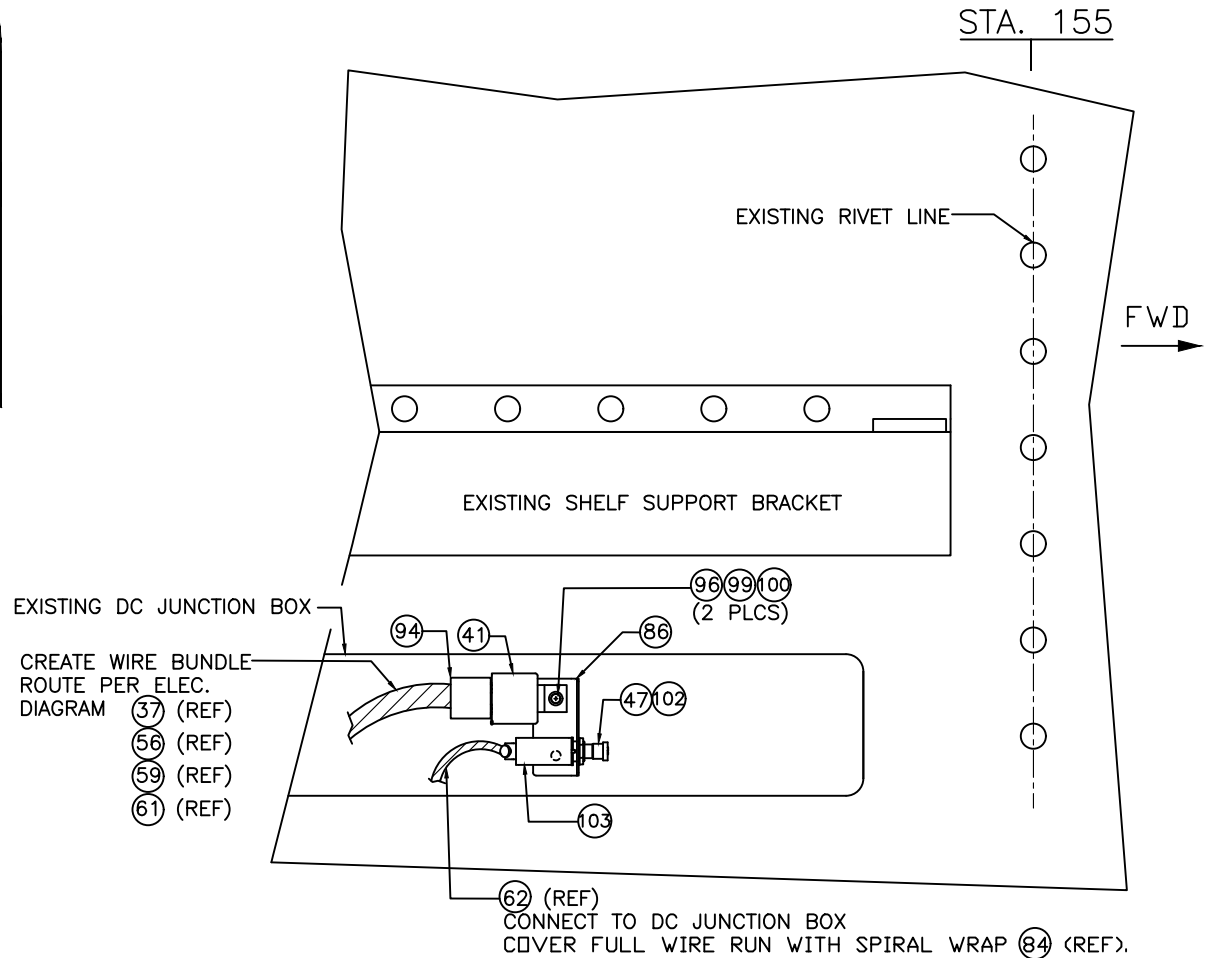
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ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET	
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INTERNAL=CLASS 2B							
EXTERNAL=CLASS 2A							



—VIEW G1
TRAFFIC AVOIDANCE SYSTEM WIRING
LOOKING FWD. AT STA 167



—VIEW G2
AFT EVAP WIRE ROUTING
LOOKING FWD AT STA 167



—VIEW G3
—2 INSTALL ONLY
RELAY AND CIRCUIT BREAKER
SUGGESTED LOCATION
SHELF REMOVED FOR CLAIRITY

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		DO NOT SCALE DRAWING				SHEET 9 OF 9
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Bill of Materials

*407AC-610-1, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*407AC-610-1, REV. H	ELECTRICAL INSTALLATION	1	KIT
1	206AC-6120-1	PLACARD	1	EA
4	407AC-6110-2	JUMPER 12 AWG WIRE (AC2P12)	1	EA
5	407AC-6110-1	JUMPER 12 AWG WIRE (AC1P12)	1	EA
6	407AC-6112-1	FUSE HOLDER ASSY	3	EA
7	407AC-6114-1	18 AWG WIRE (AC1H18)	1	EA
8	407AC-6114-2	18 AWG WIRE (AC2H18)	1	EA
9	407AC-6116-1	18 AWG WIRE (AC1C18)	1	EA
10	407AC-6117-1	18 AWG WIRE (AC2C18)	1	EA
11	407AC-6118-1	DIODE ASSY	1	EA
12	407AC-6119-1	18 AWG WIRE (AC4C18)	1	EA
13	5A446	KNIFE CONNECTOR	2	EA
14	AGC-10	FUSE (10 AMP)	1	EA
15	MS3367-4-0	TYRAP (ALT: CT4B)	3	EA
16	ES50270-1	FEMALE TERMINAL	11	EA
17	ES50270-2	MALE TERMINAL	9	EA
18	ES50273-1	FEMALE MOLEX CONNECTOR	3	EA
19	ES50530-2	SWITCH (DPDT)	1	EA
21	MS14105-35	BREAKER	1	EA
22	MS21042L08	NUT	4	EA
23	MS24523-23	SWITCH (SPDT)	2	EA
24	MS25036-107	TERMINAL	2	EA
26	MS25036-149	TERMINAL	3	EA
27	MS25036-153	TERMINAL	2	EA
28	MS25036-156	TERMINAL	8	EA
29	MS35206-245	SCREW	4	EA

Bill of Materials

*407AC-610-1, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
30	MS35489-4	GROMMET	1	REF
31	ES50273-2	MALE MOLEX CONNECTOR	3	EA
32	NAS1149FN832P	WASHER	4	EA
33	SFE-20	FUSE (20 AMP)	1	EA
34	M7928/5-4	BLUE WINDOW SPLICE	1	EA
35	VT4V	TUBE INSULATION (ALT: VT-4)	3	IN
36	AGC-15R	FUSE (15A) (ALT AGC-15)	1	EA
37	MS22759/41-18	TEFZEL WIRE 18GA. (ALT: MS22759/16-18)	9.5	FT
38	MS25036-101	TERMINAL (ALT: MS25036-102)	6	EA
45	M23053/5-106-0	HEAT SHRINK	10	IN
50	ES50272-2	CASE	1	EA
51	407AC-6114-3	18 AWG WIRE (AC1L18)	1	EA
52	407AC-6114-4	18 AWG WIRE (AC2L18)	1	EA
53	407AC-6114-5	18 AWG WIRE (AC3H18)	1	EA
54	407AC-6114-6	18 AWG WIRE (AC3L18)	1	EA
55	407AC-6117-2	18 AWG WIRE (AC3C18N)	1	EA
63	MS21919WCH3	CLAMP	2	EA
64	MS9592-014	BRACKET	2	EA
65	MS27039-1-08	SCREW	13	EA
67	NAS1149F0332P	WASHER	10	EA
68	MS21919WDG3	CLAMP	19	EA
69	NAS1149D0332J	WASHER	16	EA
70	MS21919WDG10	CLAMP	2	EA
71	NAS1801-3-40	SCREW	1	EA
72	NAS43DD2-128FC	SPACER (ALT: NAS43DD3-128N)	1	EA
73	MS9596-008	BRACKET	1	EA

Bill of Materials

*407AC-610-1, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
74	MS21919WDG2	CLAMP	6	EA
76	NAS43DD3-80FC	SPACER (ALT: NAS43DD3-80N)	1	EA
78	MS9596-014	BRACKET	1	EA
79	MS21919WDG4	CLAMP	1	EA
80	NAS43DD3-72FC	SPACER (ALT: NAS43DD3-72N)	1	EA
81	MS27039-1-28	SCREW	2	EA
82	30713	CONNECTOR (ALT: KTN 50, KTN 24)	2	EA
87	NAS43DD3-20FC	SPACER (ALT: NAS43DD3-20N)	6	EA
88	NAS1801-3-16	SCREW	3	EA
89	NAS1801-3-12	SCREW	1	EA
90	AN315-3R	NUT	1	EA
91	MS35338-43	SPLIT LOCK WASHER	1	EA
92	MS21042L3	NUT	11	EA
93	MS25036-108	TERMINAL	2	EA
97	CB9302V3	TIE MOUNT	3	REF

Bill of Materials

*407AC-610-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*407AC-610-2, REV. H	ELECTRICAL INSTALLATION	1	KIT
1	206AC-6120-1	PLACARD	1	EA
4	407AC-6110-2	JUMPER 12 AWG WIRE (AC2P12)	1	EA
5	407AC-6110-1	JUMPER 12 AWG WIRE (AC1P12)	1	EA
6	407AC-6112-1	FUSE HOLDER ASSY	3	EA
7	407AC-6114-1	18 AWG WIRE (AC1H18)	1	EA
8	407AC-6114-2	18 AWG WIRE (AC2H18)	1	EA
11	407AC-6118-1	DIODE ASSY	2	EA
12	407AC-6119-1	18 AWG WIRE (AC4C18)	1	EA
14	AGC-10	FUSE (10 AMP)	1	EA
16	ES50270-1	FEMALE TERMINAL	11	EA
17	ES50270-2	MALE TERMINAL	9	EA
18	ES50273-1	FEMALE MOLEX CONNECTOR	3	EA
19	ES50530-2	SWITCH (DPDT)	1	EA
22	MS21042L08	NUT	5	EA
23	MS24523-23	SWITCH (SPDT)	2	EA
24	MS25036-107	TERMINAL	2	EA
26	MS25036-149	TERMINAL	4	EA
27	MS25036-153	TERMINAL	3	EA
28	MS25036-156	TERMINAL	8	EA
29	MS35206-245	SCREW	5	EA
30	MS35489-4	GROMMET	1	REF
31	ES50273-2	MALE MOLEX CONNECTOR	3	EA
32	NAS1149FN832P	WASHER	5	EA
33	SFE-20	FUSE (20 AMP)	1	EA
34	M7928/5-4	BLUE WINDOW SPLICE	2	EA

Bill of Materials

*407AC-610-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
37	MS22759/41-18	TEFZEL WIRE 18GA. (ALT: MS22759/16-18)	9.5	FT
38	MS25036-101	TERMINAL (ALT: MS25036-102)	6	EA
41	ES50186-3	RELAY	1	EA
45	M23053/5-106-0	HEAT SHRINK	10	IN
46	MS14105-25	BREAKER	1	EA
47	ES50184-7	BREAKER	1	EA
50	ES50272-2	CASE	1	EA
51	407AC-6114-3	18 AWG WIRE (AC1L18)	1	EA
52	407AC-6114-4	18 AWG WIRE (AC2L18)	1	EA
53	407AC-6114-5	18 AWG WIRE (AC3H18)	1	EA
54	407AC-6114-6	18 AWG WIRE (AC3L18)	1	EA
56	407AC-6117-3	14 AWG WIRE (AC2C14)	1	EA
57	407AC-6117-4	14 AWG WIRE (AC3C14N)	1	EA
58	407AC-6116-2	18 AWG WIRE (AC6C18)	1	EA
59	407AC-6116-3	18 AWG WIRE (AC3C18)	1	EA
60	407AC-6116-4	18 AWG WIRE (AC5C18)	1	EA
61	407AC-6119-2	14 AWG WIRE (AC4C14)	1	EA
62	407AC-6119-3	14 AWG WIRE (AC5C14)	1	EA
63	MS21919WCH3	CLAMP	2	EA
64	MS9592-014	BRACKET	2	EA
65	MS27039-1-08	SCREW	13	EA
67	NAS1149F0332P	WASHER	10	EA
68	MS21919WDG3	CLAMP	19	EA
69	NAS1149D0332J	WASHER	16	EA
70	MS21919WDG10	CLAMP	2	EA
71	NAS1801-3-40	SCREW	1	EA

Bill of Materials

*407AC-610-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
72	NAS43DD2-128FC	SPACER (ALT: NAS43DD3-128N)	1	EA
73	MS9596-008	BRACKET	1	EA
74	MS21919WDG2	CLAMP	6	EA
75	M81714/65-16-1	SPLICE	1	EA
76	NAS43DD3-80FC	SPACER (ALT: NAS43DD3-80N)	1	EA
78	MS9596-014	BRACKET	1	EA
79	MS21919WDG4	CLAMP	1	EA
80	NAS43DD3-72FC	SPACER (ALT: NAS43DD3-72N)	1	EA
81	MS27039-1-28	SCREW	2	EA
82	30713	CONNECTOR (ALT: KTN 50, KTN 24)	1	EA
84	SWT-1/8	SPIRAL WRAP	12	IN
85	MS25171-1S	BOOT	1	EA
86	407AC-2500-1	ANGLE	1	EA
87	NAS43DD3-20FC	SPACER (ALT: NAS43DD3-20N)	6	EA
88	NAS1801-3-16	SCREW	3	EA
89	NAS1801-3-12	SCREW	1	EA
90	AN315-3R	NUT	1	EA
91	MS35338-43	SPLIT LOCK WASHER	1	EA
92	MS21042L3	NUT	11	EA
93	MS25036-108	TERMINAL	1	EA
94	ES50187-4	CONNECTOR	1	EA
95	ES50187-6	RECEPTACLE	4	EA
96	MS35206-229	SCREW	2	EA
97	CB9302V3	TIE MOUNT	3	REF
98	AGC-3	FUSE	1	EA
99	MS21042L06	NUT	2	EA

Bill of Materials

*407AC-610-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
100	NAS1149DN632J	WASHER	2	EA
101	MS25036-154	TERMINAL	1	EA
102	206AC-6130-2	PLACARD	1	EA
103	M23053/5-109-0	HEAT SHRINK	2	IN
104	31713	CONNECTOR (ALT: KTN 54)	1	EA